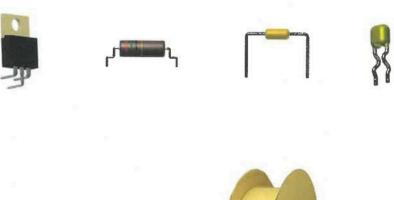
# **HEPCO**

## Quality Lead Cutting and Forming Equipment













# **Bulk Radial Lead Cutting**

### **HEPCO Model 1500-1**

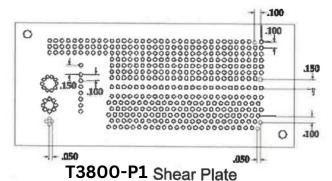
Radial Lead Trimming Machine
For Components with In-LineLeads

- · Semi-Automatic
- · For In-Line Leads
- · Smooth Vibratory Feed
- · Clean, Quiet Shear
- Incredible Blade Life
- THE Industry Standard

1500-1 for 1" Body Height 1500-SP2 for 2" Body Height







### **HEPCO Model T3800-1**

Heavy-Duty Pneumatic Lead Shear

- · Large-Diameter Cylinder
- Large Shear Area
- · Advanced Blade Geometry
- · Highest Quality Materials
- Custom Patterns Available
- · Connectors, Transistors, Coils, More

Model T3800-1 1.9" x 3.9" Shear Area Model T3800-1W 1.9" x 5.9" Shear Area

# Radial Taped-Component Lead Cutting

### HEPCO Model 1700-2

**Cut-Only Machine** 

- Dial-Adjustable Cut Length
- · Fast- Up to 85,000 Parts per Hour
- Reel or Ammo-Pack Fed
- · Large-Diameter, Long-Life Blades

.500" Pin Belt Included

Low-Cost 15mm Belt Kit Available





### HEPCO Model 1800-1

Cut-Only or Cut & Form

- · Fast, Simple Die Changes
- Dial-Adjustable Form Position
- · Consistent Cut Length- Die Controlled
- Up to 12,000 Parts per Hour

Variety of Standard Dies Quickly Available Custom Dies Designed to Customer Spec







### **Basic Preform Machine**

### **HEPCO Model 3100-1**













- Dies Easily Interchangeable via 2 Screws
- Steel Base Provides Stability and Durability
- Hardened Steel Tooling
- **HUGE Library of Designs**
- Many Industry-Standard Designs In Stock
- **Tooling Made to Protect Components**
- Custom Dies Made to Meet Customer Component Sketches

# **Universal Automated Cut & Form System**

### **HEPCO Model 6700-1**

# For Radial Components with Consistent Body Size

- Simple to Use
- Components Enter Track/Shuttle
- Track/Shuttle Indexes the Component Through the Machine
- Dies Timed to Track/Shuttle
- Custom Die Slide for Extreme Accuracy and Durability
- Hand-Fed, Tube-Fed, or Bowl-Fed

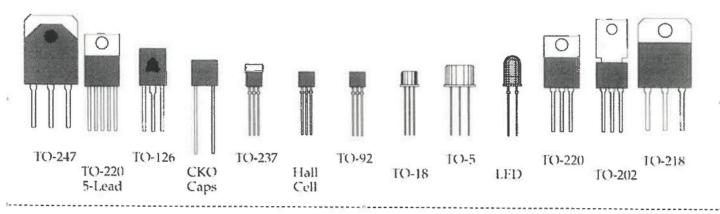
#### **Easy to Change Over**

- 2 Screws for Track/Shuttle
- · 2 Screws for the Dies









### **Axial Lead Cut & Form**

### **HEPCO Model 8400**

8400-1 For .015" to .040" Diameter Leads 8400-1L For .030" to .055" Diameter Leads

#### Most User Friendly Machine Available

Step 1 - Dial Lead Spacing

Reading shows on digital dial in .001" increments

Step 2 - Clamp Body in Calibrator Jaws
Offsets scale to show below-body dimension

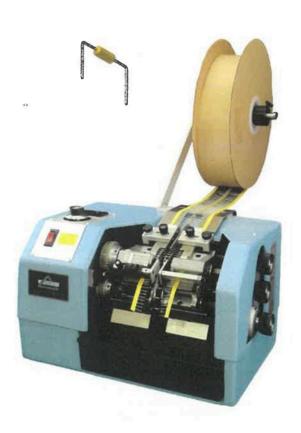
Step 3 - Dial Cut Length

Reading on scale in mm or inches

Step 4 - Dial Body Clearance

Body fits between two stainless guides





Knob-Adjustable - No Dies Used
Roller Forming - No Nicking
Clamps Leads Between the Body and the Bend
Flexing Rollers Eliminate Lead Diameter Adjustment
Self-Honing Rotary Blades for Clean Cut
Phenomenal Blade Life
Efficient Walking-Beam Loose Parts Feeder
Loose Feeder Adjusts Automatically with the Machine

## DIP Lead Cut & Form Systems

### **DIP Lead Cutters**

- HEPCO DIP Cutters Use Toothed Rotary Blades
- · Clean Shear
- Very Long Life Blades
- Continuous Feed No Complicated Stop/Start

C7600-ACT Quickly converts between .300", .400", and .600" Most versatile solution

Includes Conversion Kit with all tooling

7600-nACT Dedicated cut length and DIP size Least expensive alternative

7800-nACT Dedicated DIP size

Knob-adjusted cut length with digital readout







- Consistent, Accurate Result
- Fully Tighten Rollers and You're Set
- Guide Rails Keep the Form Centered
- Continuous Feed No Stop/Start



7900 Series Convertible .300", .400", .600" DIPs Fast Changeover

7700 Series Dedicated to One Size

LL Series Knob Adjusted for Component Body Thickness

LFA Series Belt Drive Compensates for Body Thickness

## BGA Solder Sphere Placement

- The Model 9400 operates using a selfcontained vacuum system to secure the BGA component while transferring the desired pattern of solder spheres in a full array.
- Alignment is achieved through precision pins and specific tooling for ease of use, repeatability, and accuracy in sphere placement.
- Repeatable process control to insure coplanarity and uniformity.
- Fits virtually all BGA layouts and sphere sizes.
- Self-contained system, no additional air/vacuum required.
- Ideal for Lower Volume Manufacturers, Rework, and Prototyping.



- · Single or multiple component capabilities.
- Custom tooling available.
- Complete set-up achieved in seconds!
- Very minimal operator training necessary.
- Send your drawing or a sample to HEPCO's Engineers







Quality Lead Cutting and Forming Equipment

www.hepcoblue.com

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