



# HEPCO Model 1800-1

## Radial Taped-Component Lead Cut & Form Machine



**Simple**

**Reliable**

**Fast**

### Change Dies Quickly and Easily

Pinned for Accuracy and Ease of Installation  
Access in Seconds from Front of Machine



### Smooth Component Feeding

Pin Belt Carries Tape Through Machine  
Reversing Switch Makes Input Even Easier

### Adjusts to Customer Needs

Dial Adjustment Moves Form and Cut Location Relative to Component Body  
Shows in .005" Increments on Dial  
Simple Screw Adjustments Move Dies In and Out for Form and Lead Diameter Control

## Tape and Reel or Ammo Pack Feeding

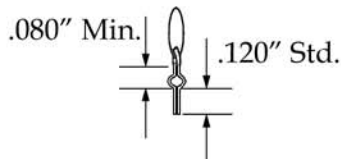
### Basic Die Sets

#### Cutter Blade



#1801

#### Capacitor & Vertical Axial Dies



#1807-1

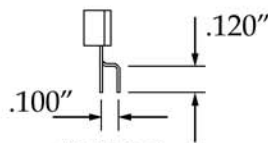


#1808-2

#### TO-92 Transistor Dies



#1801



#1812-1



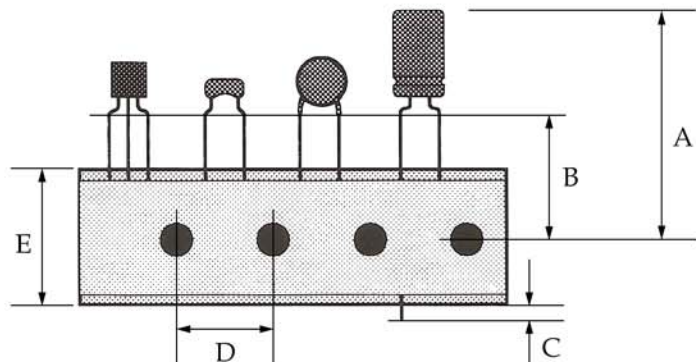
#1812-2

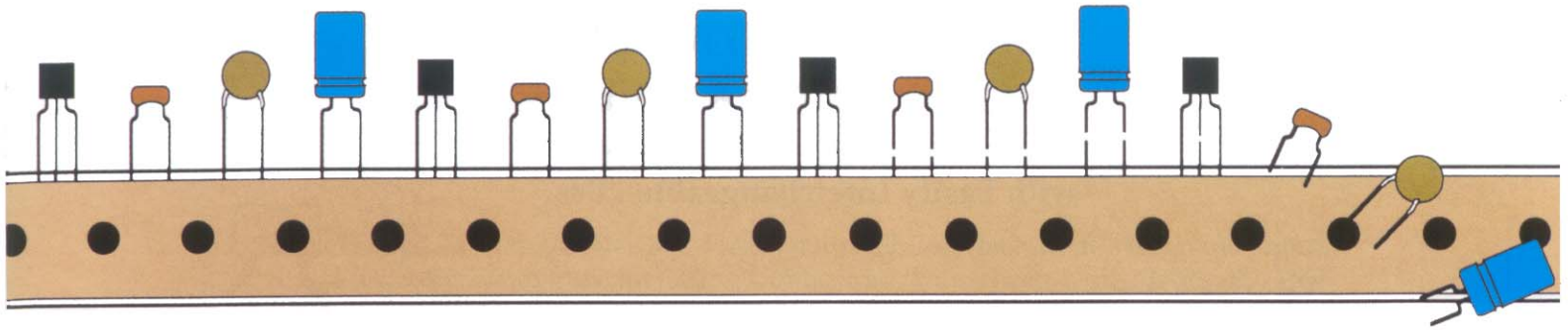


#1813-2

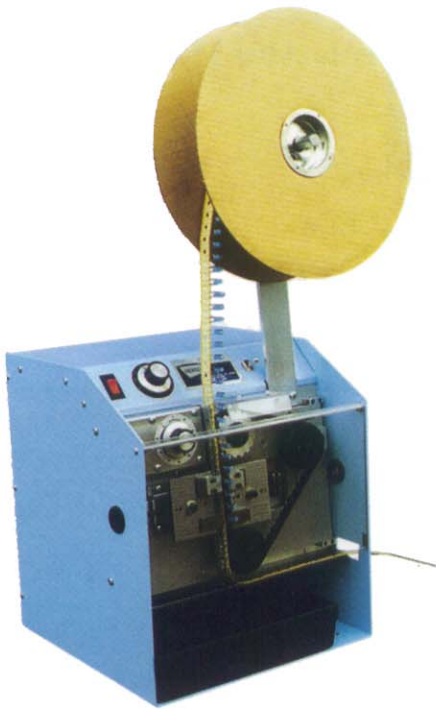
	Max		Min	
	Inches	mm	Inches	mm
A	1.375	35.0	—	—
B	.787	20.0	.689	17.5
C	.079	2.0	—	—
*D	.512	13.0	.488	12.4
E	.750	19.0	.670	17.0

\* Optional: 15mm Tape Drive





# HEPCO Model 1800-1 Radial Taped-Component Lead Cut & Form Machine



- Reliable
- Simple to Use
- Quick, Easy Die Changes
- Transistors, Capacitors, Vertical Axials
- Adjustable Speed 0 - 12,000 Parts/Hour
- Dial Adjustable Form & Cut Location
- Easy Lead Diameter Adjustments
- Adjustable Form Depth
- Famous HEPCO Support



Machine Specifications:  
 Size: 11" x11" x13" High (Without Reel Holder)  
 Weight: 20 Pounds  
 Power Requirement: 115V/60Hz  
                           Optional: 230V/50Hz  
 Production Rate: 0 - 12,000 Parts per Hour  
 For Components on .500" Perforated Tape